

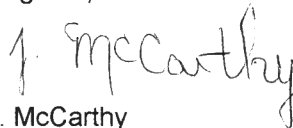
Testing	: Flexural Strength	
Test Method	: Test (Zugversuch) DVS 2203	
Project #	: P20001283	Purchase Order # : 3923
Customer	: Drader Injectiweld, Inc.	
Attention	: Andy Bramer	
Analyst	: J. McCarthy	
Date	: October 18, 2000	
Material	: Polyethylene - welded sheet	
Sample Preparation	: Machined by approved outside service, welded by customer	
Sample Dimensions	: 19.8mm W x 3.85mm T x 190mm L (Nominal)	
Span Length (mm)	: 80	
Cross-Head Speed (mm/min)	: 50	
Radius Of Supports (mm)	: 25	
Radius Of Loading Nose (mm)	: 2	
Conditioning	: 40+ hours @ 23°C/50% RH	
Test Conditions	: 23°C/50% RH	
Test equipment	: Instron 4204	

Test Number	Degree Of Bend	Failure
1	> 160°	No break
2	> 160°	No break
3	> 160°	No break
4	> 160°	No break
5	> 160°	No break

The appearance of the samples before test was excellent and in accordance with the specification. The samples did not break up to or beyond 160°, and were actually able to recover to a certain degree. There was no break of weld or material in this test.

If you have any questions, please feel free to call.

Regards,



J. McCarthy
Laboratory Technician

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